

## SAFETY DATA SHEET

# Section 1. Identification

Product identifier	: 825P30018
Product name	: Black EPOXY PRIMER
Date of issue	: 2/12/2024
Version	: 20

Relevant identified uses of the substance or mixture and uses advised against		
Identified uses	: Coating component.	
Uses advised against	: Not for sale to or use by consumers.	
Supplier's details	: Axalta Coating Systems Canada Company 1915 2nd St. W Cornwall, ON K6H5R6	
Product information	: 613-932-8960	
Emergency telephone number	: (CHEMTREC) - 800-424-9300	

## Section 2. Hazard identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1 TOXIC TO REPRODUCTION - Category 2
<u>GHS label elements</u> Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>H225 - Highly flammable liquid and vapor.</li> <li>H315 - Causes skin irritation.</li> <li>H317 - May cause an allergic skin reaction.</li> <li>H318 - Causes serious eye damage.</li> <li>H350 - May cause cancer.</li> <li>H361 - Suspected of damaging fertility or the unborn child.</li> </ul>
Precautionary statements	
Prevention	<ul> <li>P201 - Obtain special instructions before use.</li> <li>P202 - Do not handle until all safety precautions have been read and understood.</li> <li>P280 - Wear protective gloves, protective clothing and eye or face protection.</li> <li>P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</li> <li>P261 - Avoid breathing vapor.</li> <li>P264 - Wash hands thoroughly after handling.</li> </ul>

### Section 2. Hazard identification

	P272 - Contaminated work clothing should not be allowed out of the workplace.
Response	<ul> <li>P308 + P313 - IF exposed or concerned: Get medical advice or attention.</li> <li>P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.</li> <li>P302 + P352 - IF ON SKIN: Wash with plenty of water.</li> <li>P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.</li> <li>P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</li> <li>Immediately call a POISON CENTER or doctor.</li> </ul>
Storage	: P405 - Store locked up.
Disposal	<ul> <li>P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.</li> </ul>
Supplemental label elements	: None known.

Other hazards which do not : None known. result in classification

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture			
Chemical name	Common name and Synonyms	CAS number	% (w/w)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	BISPHENOL- EPICHLOROHYDRIN TYPE POLYMER <700MW	25068-38-6	≥5 - ≤10
solvent naphtha (petroleum), light aromatic	AROMATIC HYDROCARBON	64742-95-6	≥5 - ≤10
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[ (1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis [oxirane]	BISPHENOL A/ EPICHLOROHYDRIN POLY MN 700 -1200 G/MOL	25036-25-3	≥5 - ≤10
acetone	ACETONE	67-64-1	≥5 - ≤10
5-methylhexan-2-one	METHYL ISOAMYL KETONE	110-12-3	≥5 - ≤10
butan-1-ol	N-BUTYL ALCOHOL	71-36-3	≥1 - ≤5
1,2,4-trimethylbenzene	1,2,4-TRIMETHYL BENZENE	95-63-6	≥1 - ≤5
carbon black, non respirable	CARBON BLACK	1333-86-4	≥1 - ≤5
XYLENE	XYLENE	1330-20-7	≥1 - ≤5
ethylbenzene	ETHYLBENZENE	100-41-4	≥0.1 - ≤1
crystalline silica, non-respirable	QUARTZ-CRYSTALLINE SILICA	14808-60-7	≥0.1 - ≤1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

### Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First-aid measures

Description of necessary first aid measures		
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.	
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.	
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	

#### Most important symptoms/effects, acute and delayed

Potential acute health effects			
Eye contact	: Causes serious eye damage.		
Inhalation	: No known significant effects or critical hazards.		
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.		
Ingestion	: No known significant effects or critical hazards.		
Over-exposure signs/symptoms			
Eye contact	: Adverse symptoms may include the following: pain watering redness		
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations		

# Section 4. First-aid measures

Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate med	dical attention and special treatment needed, if necessary
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Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

#### See toxicological information (Section 11)

## Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	<ul> <li>Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.</li> </ul>
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

#### Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and
incompationities		drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent
		leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
Storage code	:	IA

## Section 8. Exposure controls/personal protection

#### Control parameters

#### **Occupational exposure limits**

Ingredient name	Exposure limits
acetone	CA Alberta Provincial (Canada, 6/2018).OEL: 1200 mg/m³ 8 hours.OEL: 1800 mg/m³ 15 minutes.OEL: 500 ppm 8 hours.OEL: 750 ppm 15 minutes.CA British Columbia Provincial (Canada, 6/2023).TWA: 250 ppm 8 hours.STEL: 500 ppm 15 minutes.CA Ontario Provincial (Canada, 6/2019).TWA: 250 ppm 8 hours.STEL: 500 ppm 15 minutes.CA Ontario Provincial (Canada, 6/2019).TWA: 250 ppm 8 hours.STEL: 500 ppm 15 minutes.CA Quebec Provincial (Canada, 6/2022).TWAEV: 250 ppm 8 hours.STEV: 500 ppm 15 minutes.CA Saskatchewan Provincial (Canada, 7/2013).STEL: 750 ppm 15 minutes.TWA: 500 ppm 15 minutes.TWA: 500 ppm 15 minutes.
5-methylhexan-2-one	CA Alberta Provincial (Canada, 6/2018). OEL: 50 ppm 8 hours. OEL: 234 mg/m <sup>3</sup> 8 hours. CA British Columbia Provincial (Canada, 6/2023). TWA: 20 ppm 8 hours. STEL: 50 ppm 15 minutes. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. STEL: 50 ppm 15 minutes. CA Quebec Provincial (Canada, 6/2022). TWAEV: 20 ppm 8 hours. STEV: 50 ppm 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 60 ppm 15 minutes. TWA: 50 ppm 8 hours.
butan-1-ol	CA Alberta Provincial (Canada, 6/2018). OEL: 60 mg/m <sup>3</sup> 8 hours. OEL: 20 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2023). TWA: 15 ppm 8 hours.

Section 8. Exposure controls/personal protection					
	C: 30 ppm <b>CA Ontario Provincial (Canada, 6/2019).</b> TWA: 20 ppm 8 hours. <b>CA Quebec Provincial (Canada, 6/2022). Absorbed</b> <b>through skin.</b> STEV: 50 ppm 15 minutes. STEV: 152 mg/m <sup>3</sup> 15 minutes. <b>CA Saskatchewan Provincial (Canada, 7/2013).</b> STEL: 30 ppm 15 minutes. TWA: 20 ppm 8 hours.				
1,2,4-trimethylbenzene	CA Alberta Provincial (Canada, 6/2018). [Trimethyl benzene] OEL: 123 mg/m <sup>3</sup> 8 hours. OEL: 25 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2023). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [Trimethyl benzene] Skin sensitizer. Inhalation sensitizer. TWAEV: 25 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). [Trimethyl benzene] STEL: 30 ppm 15 minutes. TWA: 25 ppm 8 hours.				
carbon black, non respirable	<ul> <li>CA British Columbia Provincial (Canada, 6/2023). TWA: 3 mg/m<sup>3</sup> 8 hours. Form: Inhalable</li> <li>CA Ontario Provincial (Canada, 6/2019). TWA: 3 mg/m<sup>3</sup> 8 hours. Form: Inhalable particulate matter.</li> <li>CA Quebec Provincial (Canada, 6/2022). TWAEV: 3 mg/m<sup>3</sup> 8 hours. Form: inhalable dust</li> <li>CA Alberta Provincial (Canada, 6/2018). OEL: 3.5 mg/m<sup>3</sup> 8 hours.</li> <li>CA Saskatchewan Provincial (Canada, 7/2013). STEL: 7 mg/m<sup>3</sup> 15 minutes. TWA: 3.5 mg/m<sup>3</sup> 8 hours.</li> </ul>				
XYLENE	<ul> <li>CA Alberta Provincial (Canada, 6/2018).</li> <li>[Dimethylbenzene] <ul> <li>OEL: 100 ppm 8 hours.</li> <li>OEL: 651 mg/m<sup>3</sup> 15 minutes.</li> <li>OEL: 150 ppm 15 minutes.</li> <li>OEL: 434 mg/m<sup>3</sup> 8 hours.</li> </ul> </li> <li>CA British Columbia Provincial (Canada, 6/2023).</li> <li>[Xylene (o, m &amp; p isomers)] <ul> <li>TWA: 100 ppm 8 hours.</li> <li>STEL: 150 ppm 15 minutes.</li> </ul> </li> <li>CA Quebec Provincial (Canada, 6/2022). [Xylene] <ul> <li>TWAEV: 100 ppm 8 hours.</li> <li>STEL: 150 ppm 15 minutes.</li> </ul> </li> <li>CA Quebec Provincial (Canada, 6/2022). [Xylene] <ul> <li>TWAEV: 100 ppm 8 hours.</li> <li>STEV: 150 ppm 15 minutes.</li> <li>STEV: 150 ppm 15 minutes.</li> <li>STEV: 150 ppm 15 minutes.</li> <li>STEV: 651 mg/m<sup>3</sup> 15 minutes.</li> </ul> </li> </ul>				

## Section 8. Exposure controls/personal protection

	m-, p-isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
	CA Saskatchewan Provincial (Canada, 7/2013).
	[Xylene]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
ethylbenzene	CA Alberta Provincial (Canada, 6/2018).
	OEL: 100 ppm 8 hours.
	OEL: 434 mg/m <sup>3</sup> 8 hours.
	OEL: 543 mg/m <sup>3</sup> 15 minutes.
	OEL: 125 ppm 15 minutes.
	CA British Columbia Provincial (Canada, 6/2023).
	TWA: 20 ppm 8 hours.
	CA Ontario Provincial (Canada, 6/2019).
	TWA: 20 ppm 8 hours.
	CA Quebec Provincial (Canada, 6/2022).
	TWAEV: 20 ppm 8 hours.
	CA Saskatchewan Provincial (Canada, 7/2013).
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
crystalline silica, non-respirable	CA Quebec Provincial (Canada, 6/2022). [Silica
	Crystalline -Quartz]
	TWAEV: 0.1 mg/m <sup>3</sup> 8 hours. Form: Respirable dust.
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Appropriate engineering : Use only with	adequate ventilation. Use process enclosures, local exhaust
	other engineering controls to keep worker exposure to airborne
	below any recommended or statutory limits. The engineering controls

	contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
	Weah hands forearms and fees there usely ofter handling chemical products before

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn,

required instead.

unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be

# Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## **Section 9. Physical and chemical properties**

#### Appearance

Physical state	:	Liquid.
•		Black.
Odor	:	Not available.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point	:	Technically not possible to measure
Boiling point	:	56.1 to 260°C (133 to 500°F)
Freezing point	:	Not available.
Flash point	:	Closed cup: 4.056°C (39.3°F)
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Lower: 0.7% Upper: 8.2%
Vapor pressure	:	1.5 kPa (11 mm Hg)
Vapor density	:	Not available.
Relative density	:	Not available.
Solubility(ies)	:	

Media	Result
cold water	Partially soluble

Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	280°C (536°F)
Decomposition temperature	:	Not applicable.

### Section 9. Physical and chemical properties

Viscosity Flow time (ISO 2431) Not available.Not available.

### Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3492 mg/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
acetone	LC50 Inhalation Vapor	Rat	21 mg/l	4 hours
	LD50 Dermal	Rabbit	2001 mg/kg	-
	LD50 Oral	Rat	5800 mg/kg	-
5-methylhexan-2-one	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
-	LC50 Inhalation Vapor	Rat	11.11 mg/l	4 hours
	LD50 Oral	Rat	3200 mg/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
•	LD50 Oral	Rat	5 g/kg	-
carbon black, non respirable	LD50 Oral	Rat	>15400 mg/kg	-
XYLENE	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
-	LD50 Oral	Rat	3500 mg/kg	-
crystalline silica, non- respirable	LC50 Inhalation Dusts and mists	Rat	12.6 mg/l	4 hours

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol- A-(epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-
16511	Skin - Moderate irritant	Rabbit	-	24 hours 500 uL	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
acetone	Eyes - Mild irritant	Human	-	186300 ppm	-
	Eyes - Mild irritant	Rabbit	-	10 uL	-

# Section 11. Toxicological information

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Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
			mg	
Eyes - Severe irritant	Rabbit	-	20 mg	-
Skin - Mild irritant	Rabbit	-	395 mg	-
Skin - Mild irritant	Rabbit	-	24 hours 500	-
			mg	
Eyes - Cornea opacity	Rabbit	2.11	-	7 days
Eyes - Severe irritant	Rabbit	-	0.005 MI	-
Eyes - Severe irritant	Rabbit	-	24 hours 2	-
			mg	
Skin - Moderate irritant	Rabbit	-	24 hours 20	-
			mg	
Eyes - Mild irritant	Rabbit	-	87 mg	-
Eyes - Severe irritant	Rabbit	-	24 hours 5	-
			mg	
Skin - Mild irritant	Rat	-	8 hours 60 uL	-
Skin - Moderate irritant	Rabbit	-	100 %	-
Skin - Moderate irritant	Rabbit	-	24 hours 500	-
			mg	
Skin - Mild irritant	Rabbit	-	24 hours 15	-
			mg	
	Eyes - Severe irritant Skin - Mild irritant Skin - Mild irritant Eyes - Cornea opacity Eyes - Severe irritant Eyes - Severe irritant Skin - Moderate irritant Eyes - Mild irritant Eyes - Severe irritant Skin - Mild irritant Skin - Mild irritant Skin - Moderate irritant Skin - Moderate irritant	Eyes - Severe irritant Skin - Mild irritantRabbit RabbitEyes - Mild irritantRabbitEyes - Cornea opacity Eyes - Severe irritant Eyes - Severe irritantRabbit RabbitSkin - Moderate irritantRabbitSkin - Moderate irritant Eyes - Severe irritantRabbitSkin - Moderate irritant Eyes - Severe irritantRabbitSkin - Moderate irritant Eyes - Severe irritantRabbitSkin - Mild irritant Skin - Mild irritant Skin - Moderate irritantRat RabbitSkin - Mild irritant Skin - Moderate irritant Skin - Moderate irritantRat Rabbit	Eyes - Severe irritant Skin - Mild irritantRabbit Rabbit-Eyes - Mild irritantRabbit-Eyes - Cornea opacity Eyes - Severe irritantRabbit2.11Eyes - Severe irritantRabbit-Skin - Moderate irritantRabbit-Skin - Moderate irritantRabbit-Skin - Mild irritant Eyes - Severe irritantRabbit-Skin - Moderate irritant Skin - Mild irritant Skin - Moderate irritantRat Rabbit-Skin - Mild irritant Skin - Moderate irritant Skin - Moderate irritantRat Rabbit Skin - Mild irritant Skin - Moderate irritant Skin - Moderate irritantRat Rabbit 	Eyes - Severe irritant Skin - Mild irritantRabbit Rabbit-20 mg 395 mg 24 hours 500 mgEyes - Cornea opacity Eyes - Severe irritantRabbit-24 hours 500 mgEyes - Severe irritant Eyes - Severe irritantRabbit-0.005 Ml 24 hours 2 mgSkin - Moderate irritantRabbit-24 hours 20 mgSkin - Moderate irritantRabbit-24 hours 20 mgSkin - Moderate irritantRabbit-24 hours 20 mgSkin - Mild irritant Skin - Mild irritantRat Rabbit-87 mg mgSkin - Mild irritant Skin - Moderate irritantRat Rabbit-8 hours 60 uL mgSkin - Mild irritant Skin - Moderate irritantRat Rabbit-24 hours 500 mgSkin - Mild irritant Skin - Moderate irritantRat Rabbit-24 hours 500 mgSkin - Mild irritant Skin - Moderate irritantRat Rabbit-24 hours 500 mgSkin - Mild irritant Skin - Mild irritantRabbit-24 hours 500 mgSkin - Mild irritant Skin - Moderate irritantRabbit-24 hours 500 mgSkin - Mild irritant Skin - Mild irritantRabbit-24 hours 500 mgSkin - Mild irritant Skin - Mild irritantRabbit-24 hours 15

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### **Carcinogenicity**

Not available.

#### Reproductive toxicity

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
solvent naphtha (petroleum), light aromatic	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
acetone	Category 3	-	Narcotic effects
butan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
XYLENE	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

# Section 11. Toxicological information

Name			Category	Route expos		Target organs
ethylbenzene crystalline silica, non-respir	able		Category 2 Category 1	-		-
Aspiration hazard						
Name				Result		
solvent naphtha (petroleum 1,2,4-trimethylbenzene XYLENE ethylbenzene	ı), ligh	t aromatic		ASPIRATIO ASPIRATIO	n hazaf N hazaf	RD - Category 1 RD - Category 1 RD - Category 1 RD - Category 1
nformation on the likely outes of exposure	:	Not available.				
otential acute health effect	:ts					
Eye contact		Causes serious eye dama	ge.			
Inhalation	:	No known significant effect	ts or critical l	nazards.		
Skin contact	:	Causes skin irritation. Ma	y cause an a	llergic skin rea	action.	
Ingestion		No known significant effec	•	-		
Symptoms related to the pl	hvsic	al. chemical and toxicolo	gical charac	teristics		
Eye contact	:	Adverse symptoms may ir pain watering redness	-			
Inhalation		Adverse symptoms may ir reduced fetal weight increase in fetal deaths skeletal malformations	nclude the fol	owing:		
Skin contact		Adverse symptoms may ir pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	iclude the fol	owing:		
Ingestion		Adverse symptoms may in stomach pains reduced fetal weight	clude the fol	owing:		
		increase in fetal deaths skeletal malformations				
Delayed and immediate effe		increase in fetal deaths skeletal malformations	rom short a	nd long term	exposu	re
<u>Delayed and immediate effo</u> <u>Short term exposure</u> Potential immediate effects	ects a	increase in fetal deaths skeletal malformations	rom short a	nd long term	exposu	<u>re</u>
Short term exposure Potential immediate	ects a	increase in fetal deaths skeletal malformations and also chronic effects f	rom short a	nd long term	<u>exposu</u>	<u>re</u>

### Section 11. Toxicological information

Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	ect	<u>s</u>
Not available.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Suspected of damaging the unborn child.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	Suspected of damaging fertility.

#### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	13821.12 mg/kg
Dermal	12035.79 mg/kg
Inhalation (gases)	63771.48 ppm
Inhalation (vapors)	136.71 mg/l

### Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

### Section 13. Disposal considerations

**Disposal methods** 

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14.	Transport info	ormation		
	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3		3
Packing group	11	11	II	11
Environmental hazards	No.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional informa TDG Classificatio DOT Classificatio	n : Product o Goods R n : <u>Reportal</u> shipped i	egulations: 2.18-2.19 (Cl <u>ble quantity</u> 5754.4 lbs / n quantities less than the	ass 3). 2612.5 kg [478.27 gal / product reportable qua	nsportation of Dangerous 1810.4 L]. Package size ntity are not subject to the
IMDG	RQ (reportable quantity) transportation requirements.DG: The marine pollutant mark is not required when transported in sizes of ≤5 L			ed in sizes of ≤5 L or ≤5 k

	· · · · · · · · · · · · · · · · · · ·
IATA	: The environmentally hazardous substance mark may appear if required by other
	transportation regulations.

**Special precautions for user : Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

# Transport in bulk according : Not available. to IMO instruments

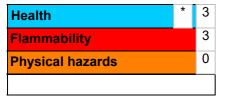
The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

## Section 15. Regulatory information

Canadian lists	
Canadian NPRI	<ul> <li>The following components are listed: light aromatic solvent naphtha; n-butyl alcohol; 1,2,4-trimethylbenzene; zinc (and its compounds); xylene (all isomers)</li> </ul>
CEPA Toxic substances	: None of the components are listed.
Inventory list	
Canada	: All components are listed or exempted.
United States	: All components are listed or exempted.

### Section 16. Other information

#### Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

#### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

#### **History**

Date of issue	: 2/12/2024
Version	: 20
	Product stewardship and regulatory compliance.
Key to abbreviations	: ATE = Acute Toxicity Estimate GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations HPR = Hazardous Products Regulations

Indicates information that has changed from previously issued version.

#### Notice to reader

This product is intended for industrial use only.

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Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED

### Section 16. Other information

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