



# 2310S™ PLASTIC CLEANING PASTE



## GENERAL

### DESCRIPTION

A preparation paste that eliminate the need to pre-wipe new plastic parts with plastic cleaning solvent and greatly reduces the need for pre-baking new unprimed plastic parts.

**The products referenced herein may not be sold in your market. Please consult your distributor for product availability.**



## MIXING

### COMPONENTS

2310S™ Plastic Cleaning Paste

### MIX RATIO

Ready to use



## APPLICATION

### SUBSTRATES

Plastic materials of various types used on motor vehicles. Parts are marked with the following acronyms:

ABS	PBTP	RIM
BB	PETP	RRIM
CAB	PF	SAN
CN	PP-TPO	SMC
EC	PMMA	TPU
EP	POM	UP
MF	PPO	PA
PUR	PC	PVC

Paintable polyolefin parts

### SURFACE PREPARATION

Process for using 2310S™ Plastic Cleaning Paste to prepare new unprimed plastic parts:

#### Step 1

Pre-wash with warm water and 2310S™ Plastic Cleaning Paste using a fine scuff pad.

#### Step 2

Rinse thoroughly making sure the paste does not dry on the surface.

#### Step 3

Wash again with warm water and 2310S™ Plastic Cleaning Paste using a fine scuff pad.

#### Step 4

Rinse thoroughly making sure the paste does not dry on the surface. Dry the part thoroughly immediately following the rinse.

#### Step 5

Apply the adhesion promoter of choice: Plas-Stick® 2330S™ Plastic Adhesion Promoter, Plas-Stick® A-2330S™ Plastic Adhesion Promoter, Plas-Stick® 2332 Low VOC Plastic Adhesion Promoter or Plas-Stick® 234XS Low VOC Plastic Adhesion Promoter.

### Tips for Success

For difficult to clean plastics, bake parts for a minimum of 15 minutes at 140°F (60°C).



Repeat Steps 2 and 3. Review the need for this process on every job over less familiar parts such as non-OEM.

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## PHYSICAL PROPERTIES

All Values Ready To Use

Max. VOC (LE):	21 g/L ( 0.2 lbs./gal)
Max. VOC (AP):	13 g/L (0.1 lbs./gal)
Avg. Gal. Wt.:	1497 g/L (12.49 lbs./gal)
Avg. Wt.% Volatiles:	27.4%
Avg. Wt.% Exempt Solvent:	0.0%
Avg. Wt.% Water:	26.5%
Avg. Vol.% Exempt Solvent:	0.0%
Avg. Vol.% Water:	39.8%
Flash Point:	See MSDS/SDS

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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**cromax.us**

In Canada:  
**1.800.668.6945**  
**cromax.ca**

