

# Nason® 441-37™ Fill-in Can



## GENERAL

### DESCRIPTION

Nason® 441-37™ is designed as an aerosol fill-in can for Nason® FastDry™ 1K Acrylic Enamel. It allows the industrial professional to apply jobber mixed color from the convenience of an aerosol container.

**The products referenced herein may not be sold in your market. Please consult your distributor for product availability.**



## MIXING

- Mix Nason® FastDry™ 1K Acrylic Enamel color.
- A 9 oz (255 g) net weight can of Nason® FastDry™ 1K Acrylic Enamel will require a 3.5 oz (100 ml) fill of color in the 5.5 oz (156 g) can of 441-37™. You will need to prepare a 4.0 oz (113 g) mix to have sufficient material to fill 3.5 oz (100 g).
- Fill the Nason® FastDry™ 1K Acrylic Enamel into the 441-37™ fill-in can. Follow the equipment manufacturer's direction for the aerosol fill-in equipment.
- Label the can with the Nason® FastDry™ 1K Acrylic Enamel jobber label, 3-NA336. Circle the tints listed on the backside of the label indicating the items used to make the color. Indicate the product code on the face of the label in the space provided.
- Affix the label to the can.
- Shake the aerosol for 2 minutes.
- Replace cap to prevent potential misuse.

### Tips for Success

Avoid damaging the spray can valve.

- Twist the spray head while removing and replacing the part on the spray can. The twisting action will reduce the chances of damaging the valve on the spray can. A damaged valve will result in poor application results.
- Advise the user to clear the pick-up tube and test for application before use. Concentrated color will be in the pick-up tube as a result of the filling operation. This will cause the paint to spit during initial spray. A test spray will clear the tube.
- The spray head can clog with paint if it is not cleared after every application. The user can clear the spray head between applications by inverting the can and purging the pick-up tube with short bursts from the spray head until the spray fan is clear.
- Do not remove the spray head other than during the filling operation. Storing the can without the spray head in place may result in the valve sealing shut rendering the can useless.
- Do not store the can above 120°F (49°C) at any time. The can may deform or rupture at temperatures above 120°F (49°C).
- Always point the spray head nozzle away from your face and body. This will help reduce the chances of injury due to accidental discharge.



## PHYSICAL PROPERTIES

### All Values Ready To Spray

PWMIR Category:	Non Flat Paint Products (NFP)
Max. VOC (AP):	437 g/L (3.6 lbs./gal)
Avg. Gallon Weight:	819 g/L (6.83 lbs./gal)
Avg. Wt.% Volatiles:	77.9%
Avg. Wt.% Water:	0.0%
Avg. Wt.% Exempt Solvent:	25.0%
Avg. Vol.% Water:	0.0%
Avg. Vol.% Exempt Solvent:	25.9%

Flash Point:

See SDS

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## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

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## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**nasonfinishes.com**

In Canada:  
**1.800.668.6945**  
**nasonfinishes.ca**

