

Fas-Trac Service

NUMBER: GFLF02W1

NAME: Beige Wrinkle

October 28, 2020

Type: Glycouril Polyester

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.43 ± 0.05
	Theoretical Coverage	134 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 3 %
	Recommended Shelf Life:	12 Months @ 75°F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	Visual
DPC TM 10.219	PCI Powder Smoothness	N/A
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	10 / 100 in/lbs
ASTM D522-93a	Flexibility, Mandrel	1/4 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs

APPLICATION

Electrostatic Spray, Cold

Substrate: 0.032 in. CRS

Pretreatment: Bonderite 1000®, Parcolene® 60

This is an Axalta Powder Coating Systems USA Fas-Trac product.

Cure Schedule:

(Time at substrate temperature)

10 Minutes @ 400°F

Film Thickness: 2.5-3.5 MILS

Prepared 10/28/2020

ROHS

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

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ISO 9001:2015

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