

ReplaShade Service

NUMBER: HFKF09S6

September 3, 2020

NAME: PMS 2995C Blue HAA

Type: HAA Polyester

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.57 ± 0.05
	Theoretical Coverage	122 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1 %
	Recommended Shelf Life:	24 Months @ 75°F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	60-70
DPC TM 10.219	PCI Powder Smoothness	7
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	100 / 100 in/lbs
ASTM D522-93a	Flexibility, Mandrel	1/8 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

APPLICATION

Electrostatic Spray, Cold

Substrate: 0.032 in. CRS

Pretreatment: Bonderite 1000®, Parcolene® 60

This is an Axalta Powder Coating Systems USA ReplaShade product.

Cure Schedule:

(Time at substrate temperature)

10 Minutes @ 400°F

Film Thickness: 2.0-3.0 MILS

ROHS

Prepared 9/3/2020

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

9800 Genard Rd. Houston, TX 77041-7624 1-800-247-3886 fax: 713-939-4027
4130 Lyman Dr. Hilliard, OH 43026-1213 1-800-667-9610 fax: 614-771-4139



ISO 9001:2015

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