

Fas-Trac Service

NUMBER: PFHF191S1

NAME: FS 36440 Matte

August 27, 2020

Type: TGIC-Polyester

POWDER PROPERTIES

ASTM D5965-96, C	Specific Gravity	1.49 ± 0.05
	Theoretical Coverage	129 ft ² /lb/mil
ASTM D3451-92, 13	Mass Loss During Cure	< 1 %
	Recommended Shelf Life:	18 Months @ 75°F

COATING PROPERTIES

ASTM D523-89	Gloss at 60°	3-8
DPC TM 10.219	PCI Powder Smoothness	6
ASTM D3363-92a	Pencil Hardness	2H
ASTM D2794-93	Dir / Rev Impact, Gardner	100 / 100 in/lbs
ASTM D522-93a	Flexibility, Mandrel	1/4 in. dia., no fracture
ASTM B117-97	Salt Spray	1,000 hrs
UL DTOV2 Organic Coating	Steel Enclosures, Elect. Eq.	Recognized

APPLICATION

Electrostatic Spray, Cold

Substrate: 0.032 in. CRS

Pretreatment: Bonderite 1000®, Parcolene® 60

This is an Axalta Powder Coating Systems USA Fas-Trac product.

Cure Schedule:

(Time at substrate temperature)

10 Minutes @ 400°F

Film Thickness: 2.0-3.0 MILS

Prepared 8/27/2020

ROHS

Axalta does not intentionally add any RoHS restricted substances to this product, and the product is in conformity with the essential requirements of the following directives of the European Parliament and of the Council: Directive 2015/863; Directive 2011/65/EU; Directive 2002/65/EU; and, Directive 2003/11/EU.

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ISO 9001:2015

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