



Field of Application for Permasolid® Hardeners For Regulated VOC areas.			
Hardener Selection ⇒	Hardener 3196 Slow	Hardener 3194 Medium	Hardener 3192 Fast
Complete or partial resprays (large areas)	++	-	--
Partial resprays (minor repairs)	-	++	++
High temperatures (above 77°F/25°C)	++	+	--
Normal temperatures (68°F to 77°F/20°C to 25°C)	++	++	-
Low temperatures (59°F to 68°F/15°C to 20°C)	--	++	+
Low bake (130°F/55°C metal temp.)	++	+	++
Air drying	-		

++ Optimal

+ Recommended

- Possible

-- Not Suitable