

Standex Charts & Systems

Pictograms

Preparation

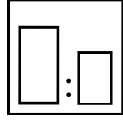
1.1



Cleaning

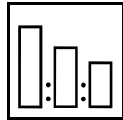
Mixing

2.1.1



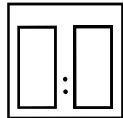
Mixing ratio
2 components

2.1.2



Mixing ratio
3 components

2.1.3



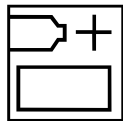
Mixing ratio 1:1
2 components

2.2



Use Mixing stick

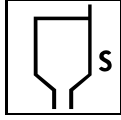
2.3



Addition of
Hardener

Viscosity

3.1



Application-
viscosity

4.1.2



Approved (Compliant) Transfer
Efficiency Guns

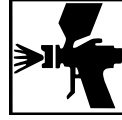
4.1.1



HVLP

Application

4.1



Gravity feed
spray gun

4.2



Suction feed
spray gun

4.3



Underseal/Stonechip
spray gun

4.4



Spray passes
Gravity gun

4.4.1



Spray passes
Suction feed

4.5



Application
of Stopper

4.6



Application
with brush

4.7



Application
with roller

4.8



Aerosol

4.9



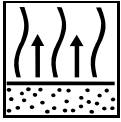
Airless spray

Stadox[®] Charts & Systems

Pictograms

Drying

5.1



Flash off

5.2



Drying time

5.3



Infrared
Drying time

Technical Information

Further steps

6.1



Sanding by hand,
wet

6.2



Sanding by hand,
dry

6.2.1



Denibbing

6.3



Orbital sander,
wet (compressed air)

6.4



Orbital sander,
dry

6.5



machine sander,
wet (compressed air)

6.6



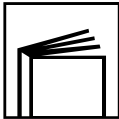
machine sander,
dry

6.7



Polishing

7.1



See Technical
Data Sheet

7.2



Use appropriate
respirator

Storage

8.1



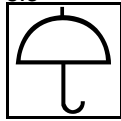
Store free
from frost

8.2



Store in a
cool place

8.3



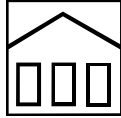
Protect from
Humidity

8.4



Close tin

8.5



Shelf life

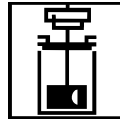
Miscellaneous

9.1



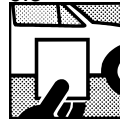
Stirring

9.2



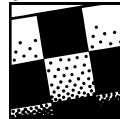
Stirring in the
mixing machine

9.3



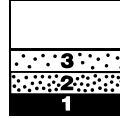
Check color

9.4



poor opacity

9.5



3-Stage
System

Thinner

Label Icons

Shake 10 min



Technology meets
European VOC
regulations



Clearcoat



Hardener

