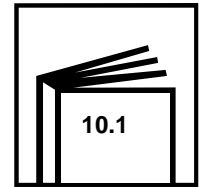


Standex[®] Charts & Systems

Repair Painting of Carbon Fiber Roof – Transparent Optics



Substrates:

- ✓ Carbon fiber roof

Working Process: Damages of Coatings and Painting of Replacement Parts



Sand (P240-320) and clean with **Standex** Silicone Removers (TDS 101/106) or **Standohyd** Cleaners (TDS 105/107). Use air jet to blast residual moisture from corners and crevices. Ventilate surfaces well before further treatment.



Standex 2K Filler.
2 coats = approximately 3.0-4.0 mil.
Dry and dry sand according to TDS.
If a second application is required, repeat these steps.

Working Process: Substrate Scratch Defects and Damages of Carbon Substrates



Sand and clean with **Standex** Silicone Removers (TDS 101/106) or **Standohyd** Cleaners (TDS 105/107). Use air jet to blast residual moisture from corners and crevices. Ventilate surfaces well before further treatment.



Apply **Standex** Standosoft Fine Plastic (TDS 230) or a quality plastic filler on scratches.



Standex 2K Primer Filler.
2 coats = approximately 3.0-4.0 mil.
Dry and dry sand according to TDS.
If a second application is required, repeat these steps.

Important Legislative Remarks:

- For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS precautions. If mixed with other components, mixture will have hazards of all components. Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates. Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.
- Any analytical results set forth herein do not constitute a warranty of specific product features or of the product's suitability for a specific purpose. All products are sold pursuant to our general conditions of sale. We hereby disclaim all warranties and representations, express or implied, with respect to this product, including any warranty of merchantability or fitness for a particular purpose. This product is protected by patent law, trademark law, copyright law, international treaties and/or other applicable law. All rights reserved. Unauthorized sale, manufacturing or use may result in civil and criminal penalties.