





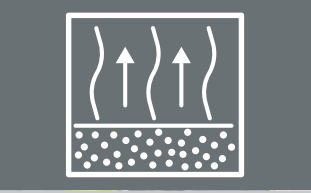


CROMAX® EZ 2-STAGE REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed
2		Mix Color Mix Cromax® EZ Base Coat color and 20% Cromax® EZ 240 Reducer
3		Clean Clean with Axalta Silicone Remover 200 Final clean with Axalta Silicone Remover 210 or 220 Low VOC
4		Sealer Apply Valueshade Sealer as needed All new parts require sealer application Blend out sealer past repair area. Refer to TDS for application & flash time
5		Apply Color Apply 2-3 coats of Cromax® EZ Base Coat until hiding and color match are achieved Recommended gun distance is 6-8 inches and 75% overlap Flash between each coat For additional blending options, refer to Blending SOP
6		Drop Coat After flashing, apply a drop coat to optimize flake appearance Slightly increase gun distance using 15-18 psi and 75% overlap
7		Dry Process Flash dry to a matte finish between each coat Supplemental air may be used to speed the drying process between coats Allow final/drop coat to flash dry naturally, approximately 15 minutes prior to clear coat Do not blow dry
8		Apply Clearcoat For most repairs: • Apply 2 coats of clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS

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