

# CROMAX® EZ 3-STAGE REFINISH PROCESS



1		<p><b>Retrieve Color &amp; Check Booth's Climate Conditions</b></p> <p>Follow color retrieval SOP process          Prepare let-down panel to verify color match and number of coats of mid-coat needed          Adjust booth temperature, if needed</p>
2		<p><b>Mix Ground Coat &amp; Midcoat</b></p> <p>Ground: Mix 1 part color to 5% Activator WB 2075; Add 20% EZ 240 Reducer          Midcoat: Mix 1 part midcoat; Add 20% EZ 240 Reducer</p>
3		<p><b>Clean</b></p> <p>Clean with Axalta Silicone Remover 200          Final clean with Axalta Silicone Remover 210 or 220 Low VOC</p>
4		<p><b>Apply EZ Ground Coat Color</b></p> <p>Apply 2-3 medium coats or until hiding and color match are achieved          Recommended gun distance is 6-8 inches and 75% overlap          Flash dry to a matte finish between each coat          Apply and blend EZ Base Coat per Blending SOP or 2-Stage SOP          Option: Flash dry at 110°F for 10-15 min; Cool to ambient temperature</p>
5		<p><b>Apply EZ Midcoat Effect Color</b></p> <p>Apply 2-3 medium coats until color match is achieved          Recommended gun distance is 6-8 inches and 75% overlap          Flash dry to a matte finish between each coat          Apply a drop coat to optimize flake appearance; Slightly increase gun distance using 15-18 psi and 75% overlap</p>
6		<p><b>Dry Process</b></p> <p>Flash dry to a matte finish between each coat          Supplemental air may be used to speed the drying process between coats          Allow final/drop coat to flash dry naturally, approximately 15 minutes prior to clear coat          Do not blow dry</p>
7		<p><b>Apply Clearcoat</b></p> <p>For most repairs:          • Apply 2 coats of clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS</p>

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