

CROMAX® EZ PRIMED PLASTIC REFINISH PROCESS



1		<p>Retrieve Color & Check Booth's Climate Conditions</p> <p>Follow color retrieval SOP process Prepare spray out panel to verify color match Adjust booth temperature, if needed</p>
2		<p>Check for Reversibility of Primer</p> <p>Perform a solvent test to check if primer is reversible</p> <ul style="list-style-type: none">▪ If reversible, strip and treat as raw plastic▪ If not reversible, proceed to Step 3
3		<p>Sand Part</p> <p>Clean with Axalta Silicone Remover 210 or 220 Low VOC Sand part with gray scuff pad and P600 DA</p>
4		<p>Clean & Inspect</p> <p>Final clean with Axalta Silicone Remover 210 or 220 Low VOC Inspect surface for defects</p>
5		<p>Apply Sealer</p> <p>Apply 1 coat of flexed 444X0S or 35X0S Sealer Allow 20 minutes flash. If allowing to air dry for more than 1 hour, sanding is required *Apply 1 tack coat followed by a light closed coat of 310A, 300 or 305 Polyolefin Adhesion Promoter to raw plastic cut-throughs</p>
6		<p>Apply Color</p> <p>Apply and blend EZ Base Coat per 2-Stage or 3-Stage SOP</p>
7		<p>Apply Clearcoat</p> <p>For most repairs:</p> <ul style="list-style-type: none">▪ Apply 2 coats of flexed clearcoat: ChromaClear® 7900s or Premier LE8700S™/LE8300S™ per TDS

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