

# CROMAX® PRO RAW PLASTIC REFINISH PROCESS



1		<b>Retrieve Color &amp; Check Booth's Climate Conditions</b> <ol style="list-style-type: none"><li>1. Follow color retrieval SOP process</li><li>2. Prepare spray out panel to verify color match</li><li>3. Adjust booth temperature, if needed</li></ol>
2		<b>Clean</b> <ol style="list-style-type: none"><li>1. Scrub part with gray scuff pad and Axalta Plastic Cleaning Paste 265</li><li>2. Make sure the cleaning paste does not dry on the surface</li></ol>
3		<b>Rinse</b> <ol style="list-style-type: none"><li>1. Rinse thoroughly</li></ol>
4		<b>Clean</b> <ol style="list-style-type: none"><li>1. Scrub again 1-2 more times with Axalta Plastic Cleaning Paste 265</li><li>2. Rinse thoroughly, making sure the cleaning paste does not dry on the surface</li><li>3. Clean with Axalta Silicone Remover 210 or 220 Low VOC</li></ol>
5		<b>Apply Adhesion Promoter</b> <ol style="list-style-type: none"><li>1. Apply 1 tack coat followed by a light closed coat of 300 or 305 Plastic Polyolefin Adhesion Promoter to raw plastic</li><li>2. Do not spray to hiding</li><li>3. Allow 15 minutes flash prior to sealer</li></ol>
6		<b>Apply Sealer</b> <ol style="list-style-type: none"><li>1. Apply 1 coat of flexed 444X0S or 35X0S Sealer</li><li>2. Allow 20 minutes flash. If allowing to air dry for more than 1 hour, sanding is required</li></ol>
7		<b>Apply Color</b> <ol style="list-style-type: none"><li>1. Apply and blend Cromax® Pro Basecoat per 2-Stage or 3-Stage SOP</li></ol>
8		<b>Apply Clearcoat</b> <ol style="list-style-type: none"><li>1. Apply 2 coats of Cromax clearcoat per TDS</li></ol>