

CROMAX® PRO

REPAIRED PLASTIC

REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions <ol style="list-style-type: none">1. Follow color retrieval SOP process2. Prepare spray out panel to verify color match3. Adjust booth temperature, if needed
2		Repair & Inspect Imperfections <ol style="list-style-type: none">1. Blow off the repair, inspect and clean with Axalta Silicone Remover 210 or 220 Low VOC2. Repaired area should be finished in P320 or finer and be free of pinholes3. Feather edge should be finished with P320 or finer4. Sand beyond the repair with gray scuff pad and P600 DA
3		Clean <ol style="list-style-type: none">1. Final clean with Axalta Silicone Remover 210 or 220 Low VOC
4		Apply Adhesion Promoter <ol style="list-style-type: none">1. Apply 1 tack coat followed by a light closed coat of 310A, 300 or 305 Polyolefin Adhesion Promoter to raw plastic cut-throughs2. Do not spray to hiding3. Allow 15 minutes flash prior to Primer Filler
5		Apply Surfacer <ol style="list-style-type: none">1. Apply 1 light coat of flexed 33430S or LE350XS Primer Filler using outside-in technique and allow to flash2. Apply 2-3 additional coats with proper flash time
6		Prepare Surfacer <ol style="list-style-type: none">1. Apply guide coat; Block sand surfacer areas with P320 until guide coat has been removed2. Re-guide coat3. Hand sand edges and hard-to-reach areas with P5004. Final sand the repair area with P500 and prepare blend areas with gray scuff pad followed by P1000 DA5. Clean with Axalta Silicone Remover 210 or 220 Low VOC
7		Apply Color <ol style="list-style-type: none">1. Apply and blend Cromax® Pro Basecoat per 2-Stage or 3-Stage SOP
8		Apply Clearcoat <ol style="list-style-type: none">1. Apply 2 coats of Cromax clearcoat per TDS