

CROMAX® PRO 2-STAGE REFINISH PROCESS



1		Retrieve Color & Check Booth's Climate Conditions <ol style="list-style-type: none">1. Follow color retrieval SOP process2. Prepare spray out panel to verify color match3. Adjust booth temperature, if needed
2		Mix Color & Blender <ol style="list-style-type: none">1. Mix Cromax® Pro Basecoat color ingredients and Cromax® Pro Controller2. Mix Cromax® Pro WB 2091 or WB 2093 Blender as per TDS3. Refer to Controller Selection Guidelines to select Controller for current booth climate conditions
3		Clean <ol style="list-style-type: none">1. Clean with Axalta Silicone Remover 200 or 220 Low VOC2. Final clean with Axalta Silicone Remover 210 or 220 Low VOC
4		Apply Blender <ol style="list-style-type: none">1. Follow Color Blending SOP poster2. Always apply Cromax® Pro color to the blend area first, per Blending SOP
5		Apply Color <ol style="list-style-type: none">1. Apply 1 even closed coat at 6-10 inches from panel, achieving 60%-75% coverage, with 75% or more overlap2. If opacity is not met, allow a 30-second dwell time and apply a second coat. *DO NOT OVERAPPLY
6		Apply Effect Coat <ol style="list-style-type: none">1. Apply a coat at 10-14 inches from panel, achieving additional 30%-50% coverage, with 75% or more overlap *DO NOT APPLY EFFECT COAT TOO LIGHT OR TOO THIN
7		Dry Process <ol style="list-style-type: none">1. Dry with accelerated air2. Addition of heat may speed up the drying process3. Allow surface to cool
8		Apply Clearcoat <ol style="list-style-type: none">1. Apply 2 coats of Cromax clearcoat per TDS