

## SAFETY DATA SHEET

### Section 1. Identification

**Product identifier** : WT 101  
**Product name** : Permahyd Hi-TEC Mixing Color 480 Orange Radiant Effect  
**Other means of identification** : 4025331491262

**Date of issue** : 2/13/2023  
**Version** : 2.07

#### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** : Coating component.  
**Uses advised against** : Not for sale to or use by consumers.

**Supplier's details** : Axalta Coating Systems, LLC  
50 Applied Bank Blvd.  
Suite 300  
Glen Mills, PA 19342  
USA

**Product information** : 855-6AXALTA

**Emergency telephone number** : (CHEMTREC) - 800-424-9300

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
SERIOUS EYE DAMAGE - Category 1

#### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : H226 - Flammable liquid and vapor.  
H318 - Causes serious eye damage.

#### Precautionary statements

**Prevention** : P280 - Wear eye or face protection.  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P241 - Use explosion-proof electrical, ventilating or lighting equipment.  
P242 - Use non-sparking tools.  
P243 - Take action to prevent static discharges.

## Section 2. Hazards identification

<b>Response</b>	: P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
<b>Storage</b>	: P403 + P235 - Store in a well-ventilated place. Keep cool.
<b>Disposal</b>	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Hazards not otherwise classified</b>	: None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	CAS number	Concentration
propan-1-ol	71-23-8	≤5
1-methoxy-2-propanol	107-98-2	≤5
1-pentanol	71-41-0	≤5

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
<b>Inhalation</b>	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
<b>Skin contact</b>	: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
<b>Ingestion</b>	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in

## Section 4. First aid measures

recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### **Most important symptoms/effects, acute and delayed**

#### **Potential acute health effects**

- Eye contact** : Causes serious eye damage.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

#### **Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### **Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### **Extinguishing media**

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

## Section 5. Fire-fighting measures

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

## Section 7. Handling and storage

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

**Storage code** : II

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
propan-1-ol	<p><b>OSHA PEL 1989 (United States, 3/1989).</b>            TWA: 200 ppm 8 hours.            TWA: 500 mg/m<sup>3</sup> 8 hours.            STEL: 250 ppm 15 minutes.            STEL: 625 mg/m<sup>3</sup> 15 minutes.</p> <p><b>NIOSH REL (United States, 10/2020). Absorbed through skin.</b>            TWA: 200 ppm 10 hours.            TWA: 500 mg/m<sup>3</sup> 10 hours.            STEL: 250 ppm 15 minutes.            STEL: 625 mg/m<sup>3</sup> 15 minutes.</p> <p><b>OSHA PEL (United States, 5/2018).</b>            TWA: 200 ppm 8 hours.            TWA: 500 mg/m<sup>3</sup> 8 hours.</p> <p><b>ACGIH TLV (United States, 1/2022).</b>            TWA: 100 ppm 8 hours.</p>
1-methoxy-2-propanol	<p><b>ACGIH TLV (United States, 1/2022).</b>            TWA: 50 ppm 8 hours.            TWA: 184 mg/m<sup>3</sup> 8 hours.            STEL: 100 ppm 15 minutes.            STEL: 369 mg/m<sup>3</sup> 15 minutes.</p> <p><b>OSHA PEL 1989 (United States, 3/1989).</b>            TWA: 100 ppm 8 hours.            TWA: 360 mg/m<sup>3</sup> 8 hours.            STEL: 150 ppm 15 minutes.            STEL: 540 mg/m<sup>3</sup> 15 minutes.</p> <p><b>NIOSH REL (United States, 10/2020).</b>            TWA: 100 ppm 10 hours.            TWA: 360 mg/m<sup>3</sup> 10 hours.            STEL: 150 ppm 15 minutes.            STEL: 540 mg/m<sup>3</sup> 15 minutes.</p>

## Section 8. Exposure controls/personal protection

1-pentanol

**OARS WEEL (United States, 1/2021).**

TWA: 100 ppm 8 hours.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	: Liquid.
<b>Color</b>	: Orange.
<b>Odor</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: 7 to 10
<b>Melting point</b>	: Not applicable.
<b>Boiling point</b>	: 100 to 101°C (212 to 213.8°F)
<b>Flash point</b>	: Closed cup: 50°C (122°F) [Product does not sustain combustion.]
<b>Evaporation rate</b>	: Not available.
<b>Flammability (solid, gas)</b>	: Not available.
<b>Lower and upper explosive (flammable) limits</b>	: Lower: 1.5% Upper: 13.7%
<b>Vapor pressure</b>	: 0.87 kPa (6.5 mm Hg)
<b>Vapor density</b>	: Not available.
<b>Density</b>	: 1.035 g/cm <sup>3</sup>
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: 204°C (399.2°F)
<b>Decomposition temperature</b>	: Not applicable.
<b>Viscosity</b>	: Dynamic: 147 mPa·s (147 cP) Kinematic: 142 mm <sup>2</sup> /s (142 cSt)
<b>Flow time (ISO 2431)</b>	: Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

## Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
propan-1-ol	LD50 Dermal	Rabbit	5040 mg/kg	-
	LD50 Oral	Rat	2200 mg/kg	-
1-methoxy-2-propanol	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	6600 mg/kg	-

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-1-ol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Mild irritant	Human	-	47 hours 100 %	-
	Skin - Mild irritant	Human	-	24 hours 100 %	-
1-methoxy-2-propanol	Skin - Mild irritant	Rabbit	-	500 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
1-pentanol	Eyes - Severe irritant	Rabbit	-	24 hours 5 uL	-
	Eyes - Severe irritant	Rabbit	-	81 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 3200 mg	-

### Sensitization

Not available.

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
propan-1-ol	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
1-pentanol	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.



## Section 11. Toxicological information

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 blistering may occur  
**Ingestion** : Adverse symptoms may include the following:  
 stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	25378.37 mg/kg
Dermal	37310.78 mg/kg

## Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	<b>DOT Classification</b>	<b>TDG Classification</b>	<b>Mexico Classification</b>	<b>IMDG</b>	<b>IATA</b>
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-	-	-
<b>Transport hazard class(es)</b>	-	-	-	-	-
<b>Packing group</b>	-	-	-	-	-
<b>Environmental hazards</b>	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

## Section 15. Regulatory information

Clean Air Act Section 112 : Listed

(b) Hazardous Air  
Pollutants (HAPs)

### SARA 304 RQ

SARA 304 RQ : 189757641.5 lbs / 86149969.3 kg [21988806 gal / 83236685.3 L]

### SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3  
SERIOUS EYE DAMAGE - Category 1

### SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	2-(2-ethoxyethoxy)ethanol	111-90-0	≤5
	Aluminium powder (stabilized)	7429-90-5	≤3
Supplier notification	2-(2-ethoxyethoxy)ethanol	111-90-0	≤5
	Aluminium powder (stabilized)	7429-90-5	≤3

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### Inventory list

Canada : At least one component is not listed.

United States : All components are listed or exempted.

## Section 16. Other information

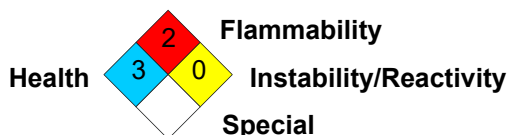
### Hazardous Material Information System (U.S.A.)

Health	/	3
Flammability		2
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on PPE HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

Date of issue : 2/13/2023

Version : 2.07

## Section 16. Other information

Product stewardship and regulatory compliance.

### Key to abbreviations

- : ATE = Acute Toxicity Estimate  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
UN = United Nations

▣ Indicates information that has changed from previously issued version.

### Notice to reader

This product is intended for industrial use only.

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