



## Technical Manual

### Resources

[Product System Chart](#)[Maintain, Care and Repair Guide](#)[Shelf Life Reference](#)[Troubleshooting Guide](#)

### Cabin Finishes

[13225S Clear Polyurethane Filler-Sealer](#)[13325S Polyurethane Clearcoat](#)

### Surface Preparation

[13204S Aluminum Alloy and Metal Cleaner](#)[13205S Aluminum Cleaner](#)[13206S Aluminum Conversion Coating](#)[13238S Epoxy Pretreatment](#)

### Undercoats

[13520S Urethane Surfacer](#)[13550S Corrosion-Resistant Epoxy Primer](#)[13580S Non-Chromate Epoxy Primer-High Build](#)

## Basecoat & Clearcoat



Imron AF700 Polyurethane Basecoat



Imron AF740 Polyurethane Clearcoat

## Topcoat



Imron AF400 Polyurethane Topcoat



Imron AF3500 Polyurethane Topcoat

[http://www.axaltacoatingsystems.com/content/axalta\\_us/en\\_US/products-services/liquid-coatings/aviation/products/technical-manual.print.html](http://www.axaltacoatingsystems.com/content/axalta_us/en_US/products-services/liquid-coatings/aviation/products/technical-manual.print.html)